
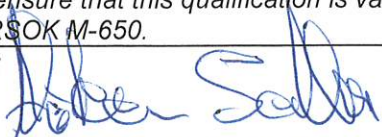




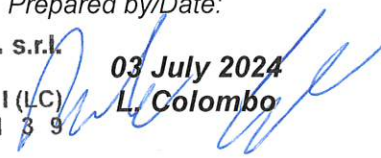
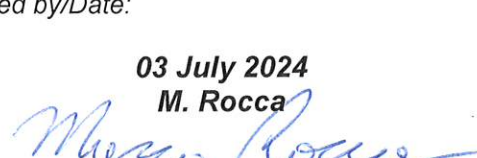

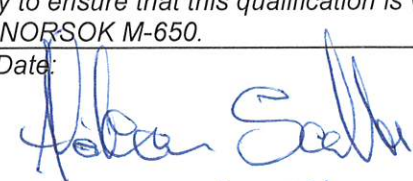
	QTR Qualification Test Record NORSOK M-650				QTR. No.: 01/2024
					Rev. No.: 0
Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it				
Reference standard	NORSOK M-650 Edition 4, M-630 Edition 7				
Material designation and MDS No.:	ASTM A 182 F51/F60 – MDS D44 Rev.6				
Manufacturing summary doc. No.:	MS 01/2024				Rev. No.: 0
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 66 mm and 5.6 Kg				
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)				
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781				
Qualification expire	02 July 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die	TR01/2014	60	66 max	2,8	5,6
Qualification/Acceptance signatures					
Manufacturer: STAMPERIA BRENN A E C. s.r.l. Via alla Darsena, 1 23842 BOSISIO PARINI (LC) Partita IVA 0 0 2 0 1 3 5 0 1 3 9	Prepared by/Date: 03 July 2024 R. Colombo		Checked by/Date: 03 July 2024 M. Rocca		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): 			Signature/Date:  03.07.2024		

	QTR Qualification Test Record NORSOK M-650				QTR. No.: 02/2024
					Rev. No.: 0
Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it				
Reference standard	NORSOK M-650 Edition 4, M-630 Edition 7				
Material designation and MDS No.:	ASTM A 182 F53 – MDS D54 Rev.5				
Manufacturing summary doc. No.:	MS 02/2024				Rev. No.: 0
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 60 mm and 5.6 Kg				
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)				
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781				
Qualification expire	02 July 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die	TR02/2014	60	60max	2,8	5,6
Qualification/Acceptance signatures					
Manufacturer: STAMPERIA BRENN E C. s.r.l. Via alla Darsena, 1 23842 B O S I S I O P A R I N I (L C) Partita IVA 0 0 2 0 1 3 5 0 1 3 9	Prepared by/Date: 03 July 2024 R. Colombo		Checked by/Date: 03 July 2024 M. Rocca		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): 			Signature/Date:  03.07.2024		

	QTR Qualification Test Record NORSOK M-650				QTR. No.: 03/2024
					Rev. No.: 0
Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it				
Reference standard	NORSOK M-650 Edition 4, M-630 Edition 7				
Material designation and MDS No.:	ASTM A 182 F44 – MDS R14 Rev.6				
Manufacturing summary doc. No.:	MS 03/2024				Rev. No.: 0
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 60 mm and 5.6 Kg				
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)				
Other information:	No new tests performed				
Qualification expire	02 July 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die	TR03/2014	60	60 max	2,8	5,6
Qualification/Acceptance signatures					
Manufacturer: STAMPERIA BRENN A C. s.r.l. Via alla Darsena, 1 23842 BOSISIO PARINI (LC) Partita IVA 00201350139	Prepared by/Date:  03 July 2024 L. Colombo		Checked by/Date:  03 July 2024 M. Rocca		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address):  NORSOK M-650			Signature/Date:  03.07.2024		

	QTR Qualification Test Record NORSOK M-650				QTR. No.: 04/2024	
					Rev. No.: 0	
Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it					
Reference standard	NORSOK M-650 Edition 4, M-630 Ed.6					
Material designation and MDS No.:	ASTM A 182 F55 – MDS D54 Rev.5					
Manufacturing summary doc. No.:	MS 04/2024				Rev. No.: 0	
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 60 mm and 5.6 Kg					
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)					
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781					
Qualification expire	02 July 2029					
Tested and Qualified Thickness and Weight						
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)	
Forgings in closed die	TR04/2014	60	60 max	2,8	5,6	
Qualification/Acceptance signatures						
Manufacturer:	Prepared by/Date:		Checked by/Date:			
STAMPERIA BRENN E C. s.r.l. Via alla Darsena, 1 23842 BOSISIO PARINI (LC) Partita IVA 00201350139	03 July 2024 R. Colombo		03 July 2024 M. Rocca			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name/address):			Signature/Date:			
			 03.07.2024			