	QTR Qualification Test Record		0.	QTR. No.: 01/2024			
	Qual	NORSOK			v. No.: 0		
Manufacturer name/address/ Web page:	Via S. Ambro Tel.031-865429	renna & C.Srl ogio 30 23842 – Fax 031-86673 stamperiabrenn	Bosisio Parin 88	i Lc	-		
Reference standard	NORSOK M-	650 Edition 4,	M-630 Edition	7			
Material designation and MDS No.:	ASTM A 182	F51/F60 – MD	S D44 Rev.6				
Manufacturing summary doc. No.:	MS 01/2024	*		Re	v. No.: 0		
Products and manufacturing process(es):		ets and valves	components ner drawing up	to 66 mm and	5.6 Kg		
Mandatory conditions and sub-contractors:	Heat treatme Test Laborat		t SrI test SrI (lab. c	ertified EN IS	O 17025)		
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781 02 July 2029						
Qualification expire							
	Tested and C	Qualified Th	ickness and	Weight			
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)		
Forgings in closed die	TR01/2014	60	66 max	2,8	5,6		
	Qualifica	tion/Accept	ance signat	ures			
Manufacturer: TAMPERIA BRENNA E Via alla Darsena, 1 842 B O S I S I O P A R I artita IVA 0 0 2 0 1 3 5 0	Prepared by/Dat C. s.r.l. 03 July	te:	Checked by/Date		1		
	and this QTR are 6				quirements of		
This acceptance does	NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
	Qualified/Accepted by (company name/address): Signature/Date:						

NORSOK M-650

	SB	QTR Qualification Test Record NORSOK M-650		d	QTR. No.: 02/2024 Rev. No.: 0				
	Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it							
	Reference standard	NORSOK M-650 Edition 4, M-630 Edition 7							
	Material designation and MDS No.:	ASTM A 182 F53 – MDS D54 Rev.5							
	Manufacturing summary doc. No.:	MS 02/2024 Rev. No.: 0				Rev. No.: 0			
	Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 60 mm and 5.6 Kg							
	Mandatory conditions and sub-contractors:								
	Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781 02 July 2029							
	Qualification expire								
	Tested and Qualified Thickness and Weight								
	Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test pie weight (kg)				
	Forgings in closed die	TR02/2014	60	60max	2,8	5,6			
	Qualification/Appentance signatures								
	Qualification/Acceptance signatures Manufacturer: Prepared by/Date: Checked by/Date:								
23842 B	Manufacturer: PERIA BRENNA E C. 9 Via alla Darsena, 1 O S I S I O PARINI VA 0 0 2 0 1 3 5 0 1	s.r.l. 03 Jul	ly 2024 Jombo	M	03 July 2 M. Roc	340000000000000000000000000000000000000			
	The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is val for his products within the essential variables of NORSOK M-650.								
	Qualified/Accepted by (company name/address): Signature/Date:					2024			

NORSOK M-650

	QTR Qualification Test Record		02	QTR. No.: 03/2024 Rev. No.: 0	
	NORSOK M-650				
Manufacturer name/address/ Web page:	Stamperia Brenna & C.Srl Via S. Ambrogio 30 23842 Bosisio Parini Lc Tel.031-865429 – Fax 031-866738 e-mail qualita@stamperiabrenna.it				
Reference standard	NORSOK M-	650 Edition 4	, M-630 Edition	7	
Material designation and MDS No.:	ASTM A 182	F44 – MDS R	14 Rev.6		
Manufacturing summary doc. No.:	MS 03/2024	rag		Rev.	No.: 0
Products and manufacturing process(es):		ets and valves	components ner drawing up	to 60 mm and	5.6 Kg
Mandatory conditions and sub-contractors:	Heat treatme Test Labora		it SrI rtest SrI (lab. c	ertified EN ISO	17025)
Other information:	No new tests performed 02 July 2029				
Qualification expire					
	Tested and	Qualified Th	ickness and	Weight	
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die	TR03/2014	60	60 max	2,8	5,6
	Qualifica	tion/Accept	tance signat	ures	
Manufacturer: MPERIA BRENNA E (Via alla Darsena, 1 2BOSISIO PARIN	03 Jul	te: ly 2024 lombo	Checked by/Date	03 July 2024 M. Rocca	
This acceptance does	RSOK M-650 for not exempt any pu	supply of the abo urchaser from his	ve listed products	and materials. Isure that this qua	
Qualified/Accepted			Signature/Date:	oba C	- Della

		QTR Qualification Test Record		d	QTR. No.: 04/2024			
		NORSOK M-650				Rev. No.: 0		
	Manufacturer name/address/ Web page:	renna & C.Srl ogio 30 23842 – Fax 031-8667 Ostamperiabreni	2 Bosisio Parini Lc ⁷³⁸					
	Reference standard	NORSOK M-						
	Material designation and MDS No.:	ASTM A 182						
	Manufacturing summary doc. No.:	MS 04/2024				Rev. No.: 0		
	Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 60 mm and 5.6 Kg Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025						
	Mandatory conditions and sub-contractors:							
	Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781				17781		
	Qualification expire 02 July 2029							
		Tested and Qualified Thickness and Weight						
	Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piec weight (kg)	e Qualified weight (kg)		
	Forgings in closed die	TR04/2014	60	60 max	2,8	5,6		
		Qualification/Acceptance signatures						
	Manufacturer: Prepared by/Date: Checked by							
3842 B	WPERIA BRENNA E C. s.r.l. Via alla Darsena, 1 BOSISIO PARINI(LC)		y 2024 Jombo	M. Rocca				
		and this QTR are evaluated and found to be in compliance with the requirements of RSOK M-650 for supply of the above listed products and materials.						
	This acceptance does i	ot exempt any purchaser from his responsibility to ensure that this qualification is valid or his products within the essential variables of NQRSOK M-650.						
	Qualified/Accepted		Signature/Date:					
					7, 0 4 - X	Turi		

NORSOK M-650