

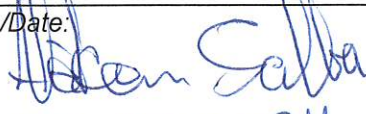
	QTR Qualification Test Record NORSOK M-650		QTR. No.: 01/2024 Rev. No.: 0		
Manufacturer name/address/ Web page:	Stamperia Italforge di Sirone s.r.l. Via Delle Industrie, 8 - 23844 Sirone (Lc) Tel.031-850016 – Fax 031-852572 e-mail: qualita@italforge.it				
Reference standard	NORSOK: M-650 Edition 4, M-630 Edition 7				
Material designation and MDS No.:	ASTM A 182 F51/F60 – MDS D44 Rev. 6				
Manufacturing summary doc. No.:	MS 01/2024		Rev. No.: 0		
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 99 mm and 32 Kg				
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)				
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781				
Qualification expire	02 July 2029				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings in closed die	TR01/2014	90	99 max	16	32
Qualification/Acceptance signatures					
Manufacturer: 	Prepared by/Date: 03 July 2024 L. Bonacina		Checked by/Date: 03 July 2024 A. Brenna		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): 			Signature/Date:  03.07.2024		