


	QTR Qualification Test Record NORSOK M-650				QTR. No.: 04/2024 Rev. No.: 0	
Manufacturer name/address/ Web page:	Stamperia Italforge di Sirone s.r.l. Via Delle Industrie, 8 - 23844 Sirone (Lc) Tel.031-850016 – Fax 031-852572 e-mail: qualita@italforge.it					
Reference standard	NORSOK : M-650 Edition 4, M-630 Edition 7					
Material designation and MDS No.:	ASTM A 182 F55 – MDS D54 Rev.6					
Manufacturing summary doc. No.:	MS 04/2024				Rev. No.: 0	
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according to customer drawing up to 90 mm and 32 Kg					
Mandatory conditions and sub-contractors:	Heat treatment: Sorbit Srl Test Laboratory: Sidertest Srl (lab. certified EN ISO 17025)					
Other information:	No new tests performed Microstructural examination according to UNI EN ISO 17781					
Qualification expire	02 July 2029					
Tested and Qualified Thickness and Weight						
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)	
Forgings in closed die	TR04/2014	90	90 max	16	32	
Qualification/Acceptance signatures						
Manufacturer: 	Prepared by/Date: 03 July 2024 L. Bonacina		Checked by/Date: 03 July 2024 A. Brenna			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name/address): 			Signature/Date:  03.07.2024			